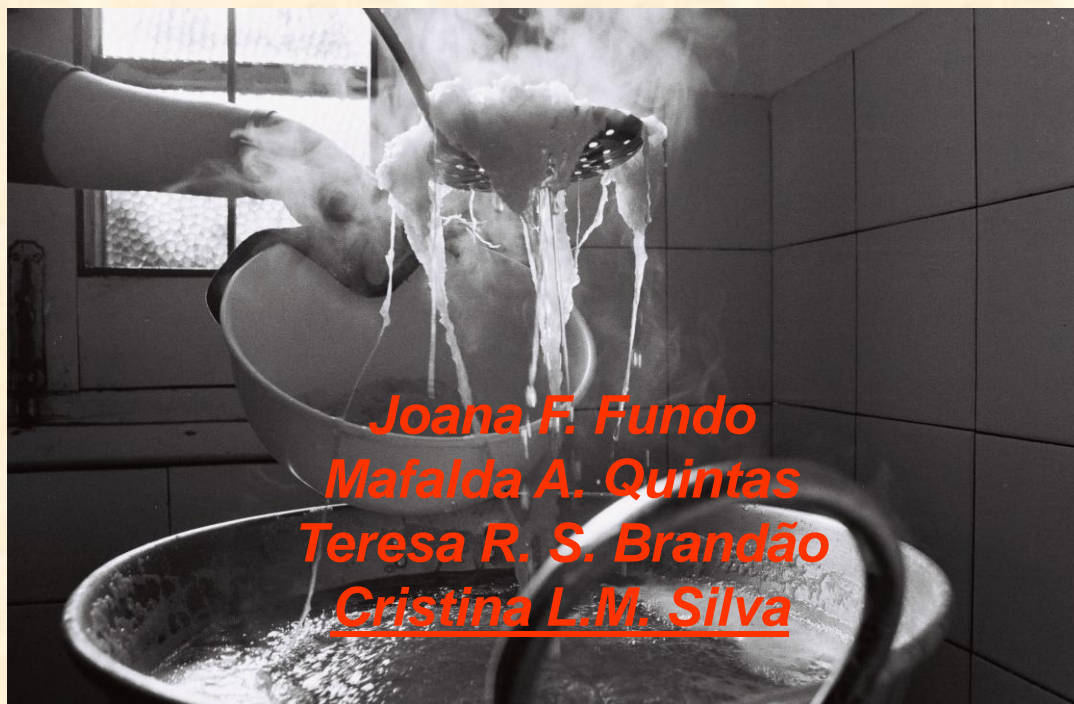




Innovating Portuguese Traditional Pastry – on the use of pasteurised egg yolk in “*ovos moles*”



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Importance of traditional food valorisation:

- ★ Consumer society
- ★ Global market
- ★ Promotion of products' diversity and development of small traders and industries

How to do this:

- ★ Keep and respect traditions and traditional products
- ★ Maintenance of products' primary characteristics
- ★ Innovate
 - improving products' safety
 - extending products' shelf-life
- ★ Greater advancements in technical know-how can be provided by inter-linking with research centres

***Ovos moles* characteristics:**

- ★ Renowned traditional Portuguese sweet
- ★ Obtained through the mixture of
uncooked egg yolk + a syrup of fine white sugar
submitted to soft heating for a few minutes 
- ★ Can be presented in several forms
 - filling other cakes
 - wooden or porcelain containers
 - involved in *hóstia* (a mass of flour, water and vegetal fat)

OBJECTIVE



Substitution of intact shell eggs used in traditional *ovos moles* production by **a safer and easier to manipulate** raw material – pasteurized liquid egg yolk



EXPERIMENTAL SET UP

- ★ **Shell eggs** were acquired in a local market
- ★ **Pasteurised egg yolk** and **white** were bought in a food company
- ★ *Ovos moles* samples were produced following the traditional recipe
- ★ Samples were prepared by an experienced cooker
- ★ For each case



two batches were prepared and analysed



EXPERIMENTAL SET UP

Normal pasteurisation procedures
produce at least six log reductions in
Salmonella spp

Less than 1000 organisms per gram



Alterations in the sensorial and nutritional characteristics, namely:

- colour
- viscosity
- protein content

Changes caused by heat treatments alter the final product's characteristics



In order to develop a **safer** formulation with **minimized differences** from the traditional product



Study of adding **white part** as a **bulking agent**



Chemical Determinations

- characterise all different formulations

Microstructure Analysis

- functional, nutritional, and sensory properties are derived from food underlying microstructure
- a basic comprehension between processing and microstructure is important for the control of products' quality

Rheological Measurements

- understand some aspects associated with food texture

Sensorial Validation

- evaluate the consumer's acceptance

EXPERIMENTAL SET UP



Four different formulations of this recipe were elaborated

white part added as a bulking agent

Characteristics	Formulation category			
	Traditional	Pasteurised egg yolk	Pasteurised egg yolk + 10% white	Pasteurised egg yolk + 20% white
	(TF)	(PY)	(PY10%W)	(PY20%W)
Type of product	intact	pasteurised	pasteurised	pasteurised
Volume of egg yolk (ml)	220	220	198	176
Volume of white part (ml)	0	0	22	44

Note: sugar syrup was prepared using 240g of commercial sucrose and 125 ml of water



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Chemical Determinations - pH

measured directly

three replicates for each batch



Microstructure Analysis

- Colour

colour space **Hunter** scale

three replicates for each batch



Rheological Measurements

- a_w

Testing temperature: $25 \pm 1^\circ\text{C}$

average of four readings for each sample



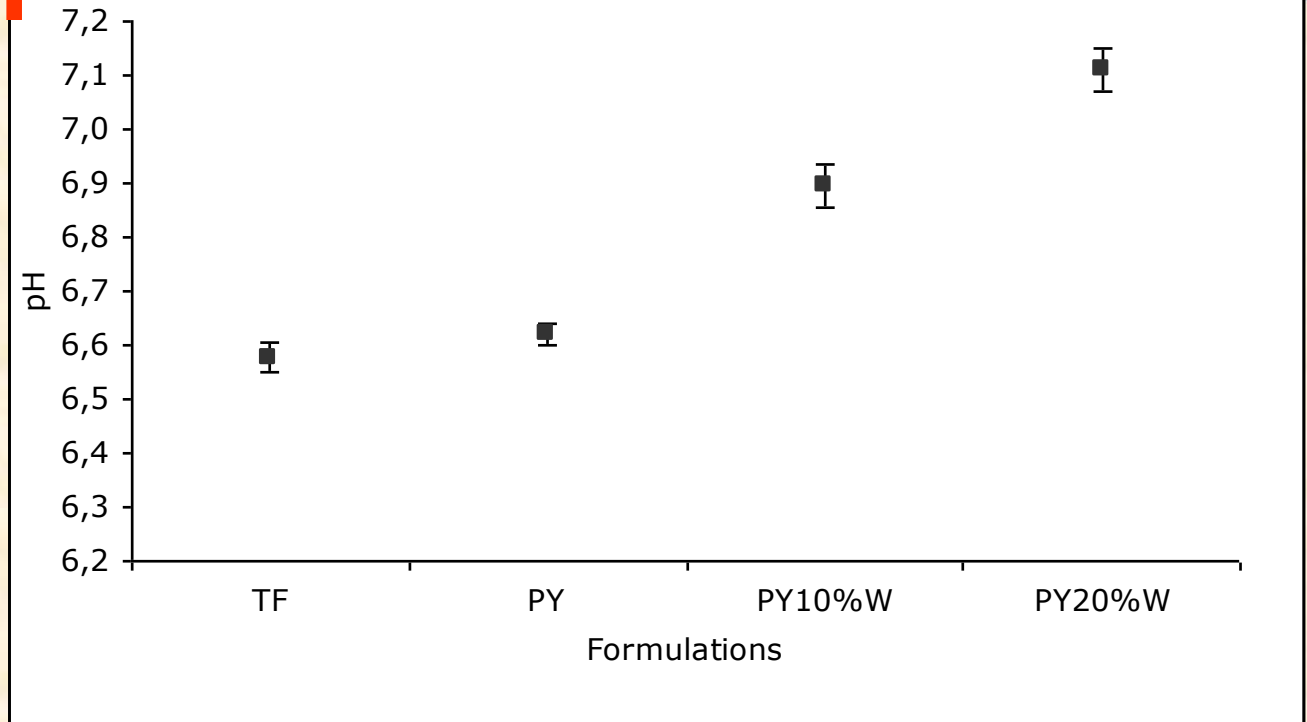
Sensorial Validation

Material and methods



Chemical Determinations

pH



Microstructure Analysis

Rheological Measurements

pH values are significantly different for different formulations



egg white part addition increases pH

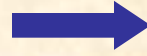
Sensorial Validation



**Chemical
Determinations**

colour

colour space



Hunter scale



*Microstructure
Analysis*

results were not conclusive



*Rheological
Measurements*

heterogeneity of intact raw
materials



*Sensorial
Validation*

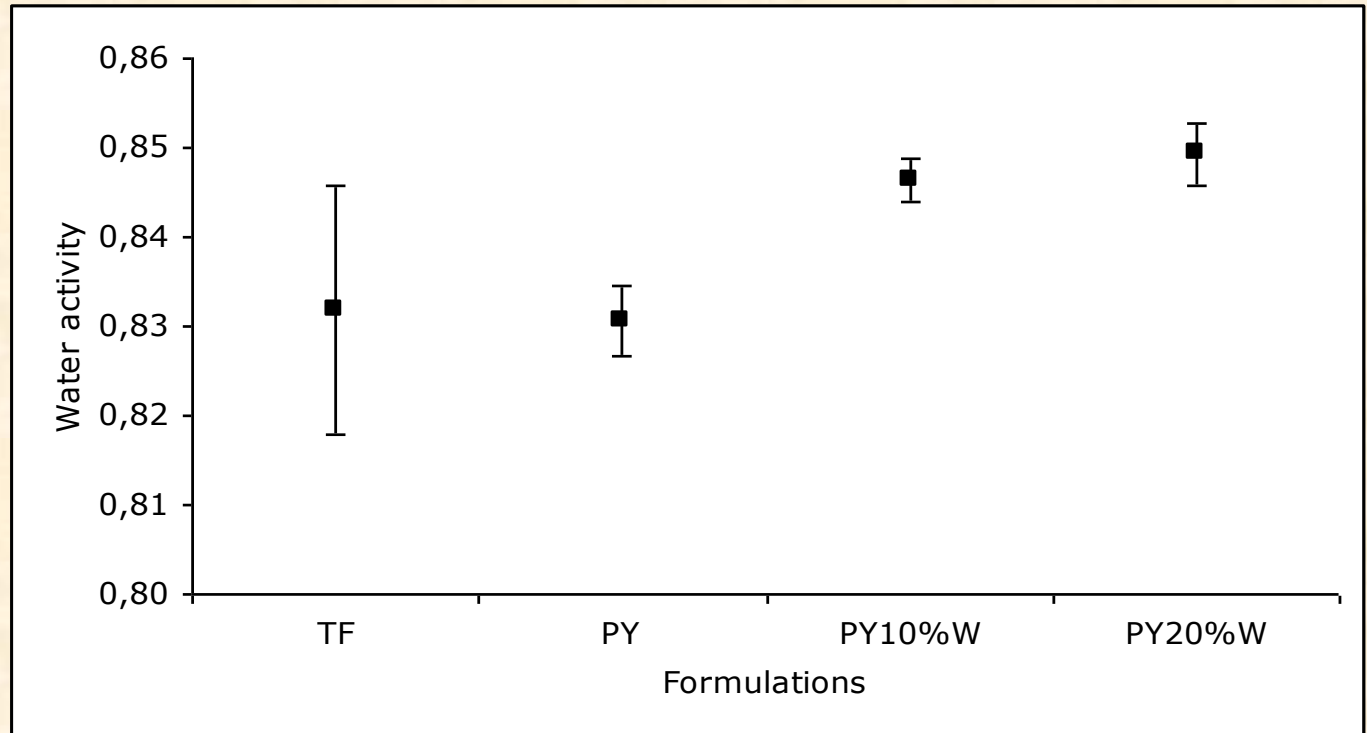
typically, consumers are tolerant to changes in
intensity of yellow colour in eggs or egg products

Results and discussion



Chemical Determinations

a_w



Microstructure Analysis

Rheological Measurements

Sensorial Validation

no differences were observed \rightarrow high variation in a_w of *ovos moles* produced according to the traditional formulation

Results and discussion



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*Chemical
Determinations*

**Microstructure
Analysis**

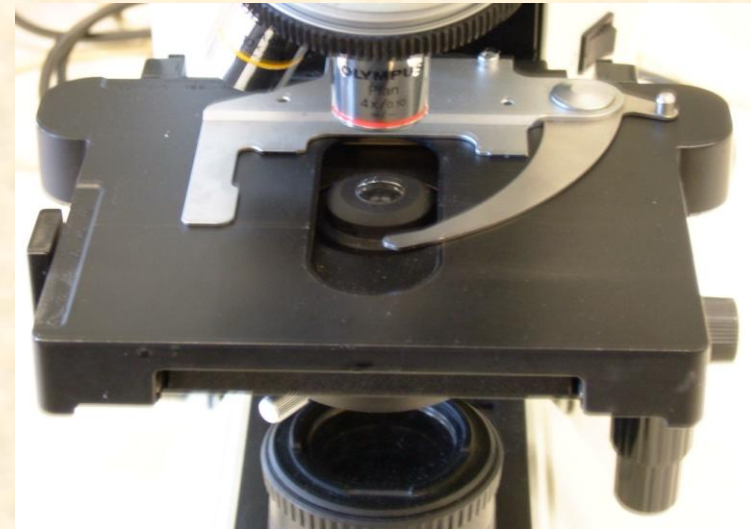
*Rheological
Measurements*

*Sensorial
Validation*

★ No previous preparation was necessary

★ A small amount of sample was placed directly on a slide without any dilution or any kind of chemical treatment

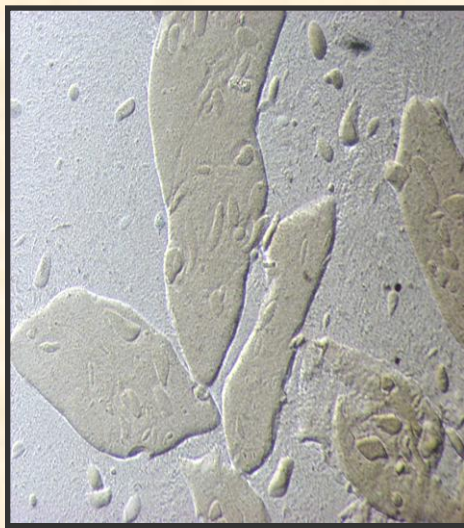
★ Images were observed using phase contrast, and recorded using a digital camera



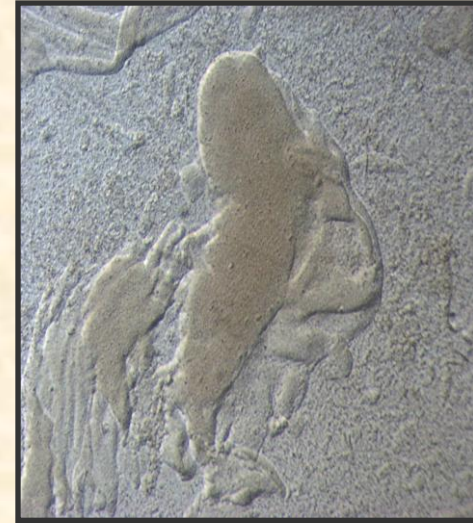
Material and methods

*Chemical
Determinations*

**Microstructure
Analysis**

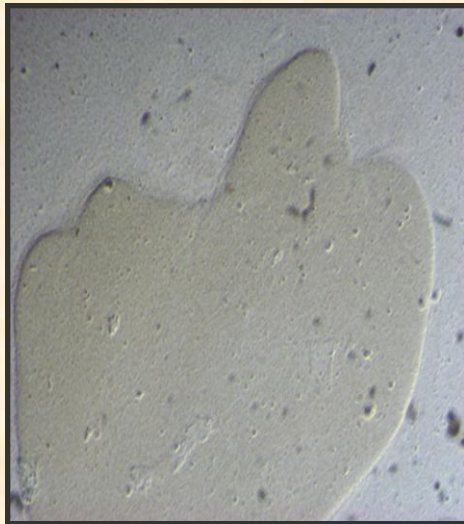


traditional formulations



**pasteurized yolk and
white formulations**

*Rheological
Measurements*



pasteurized yolk formulations

*Sensorial
Validation*

Apparent differences in surface
interaction of different
constituents

Results and discussion



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Chemical
Determinations

Microstructure
Analysis

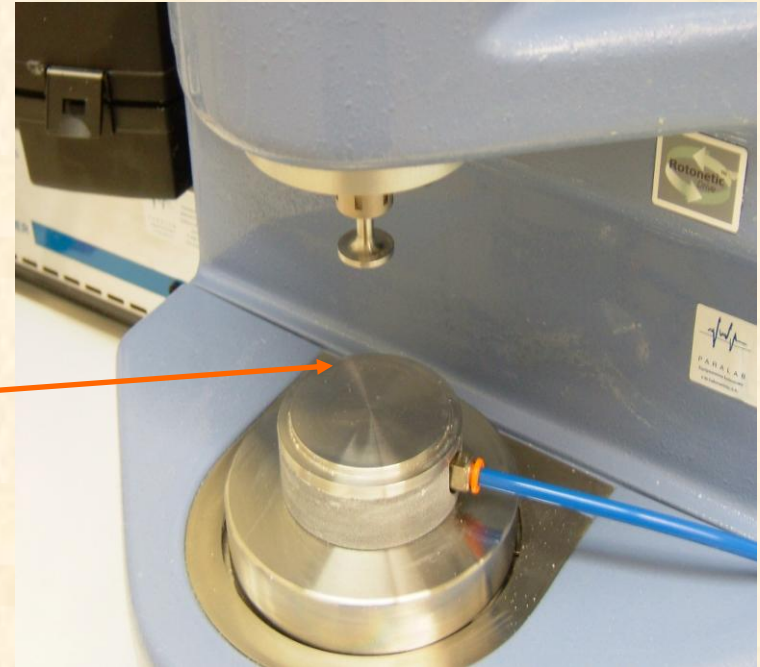
**Rheological
Measurements**

Sensorial
Validation

Controlled stress rheometer
(Bohlin VOR)

parallel plates ($\phi 2.0\text{cm}$)

testing temperature: 25°C



Six replicates of each formulation

Material and methods



*Chemical
Determinations*

Evaluation of the linear visco-elastic region
Determination of the strain

Dynamic strain sweep test
frequency: 1Hz

*Microstructure
Analysis*

***Rheological
Measurements***

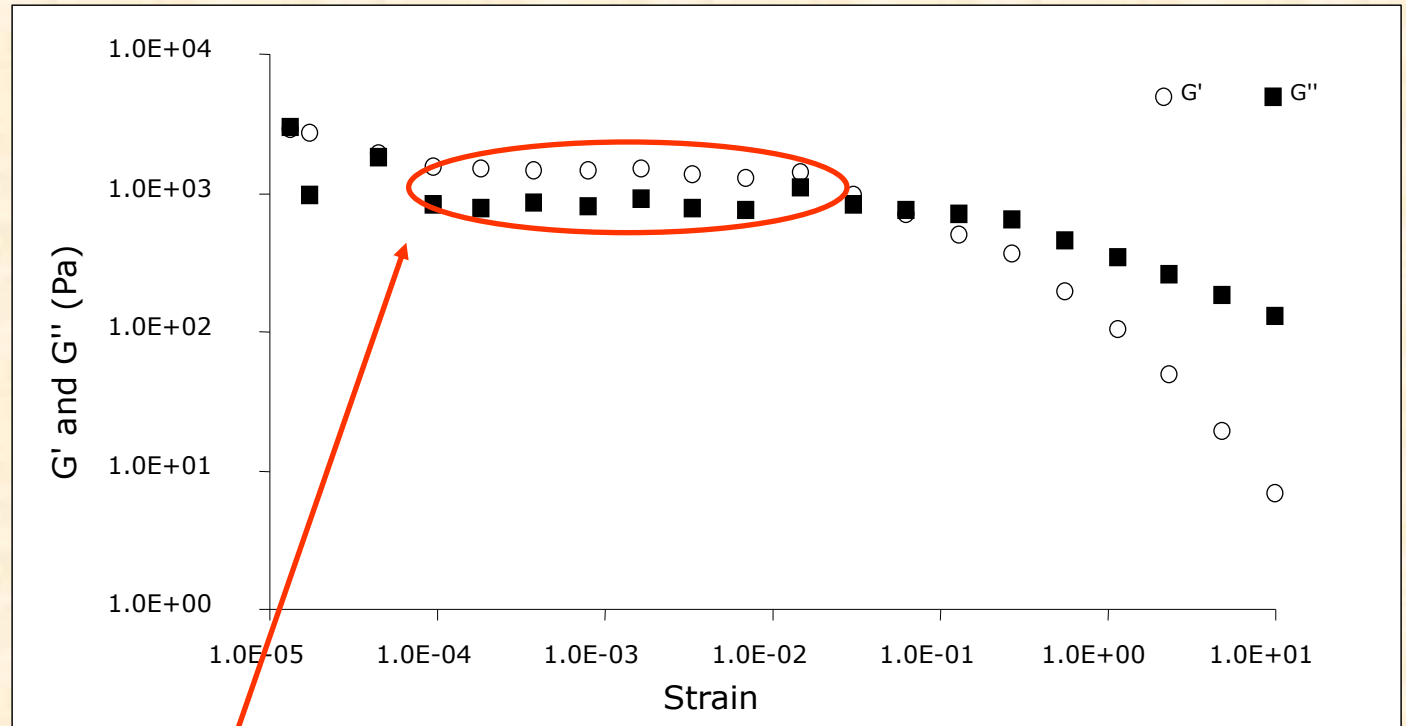
Evaluation of frequency dependence
behaviour

Dynamic frequency sweep test
(strain: 1.0×10^{-3})

*Sensorial
Validation*

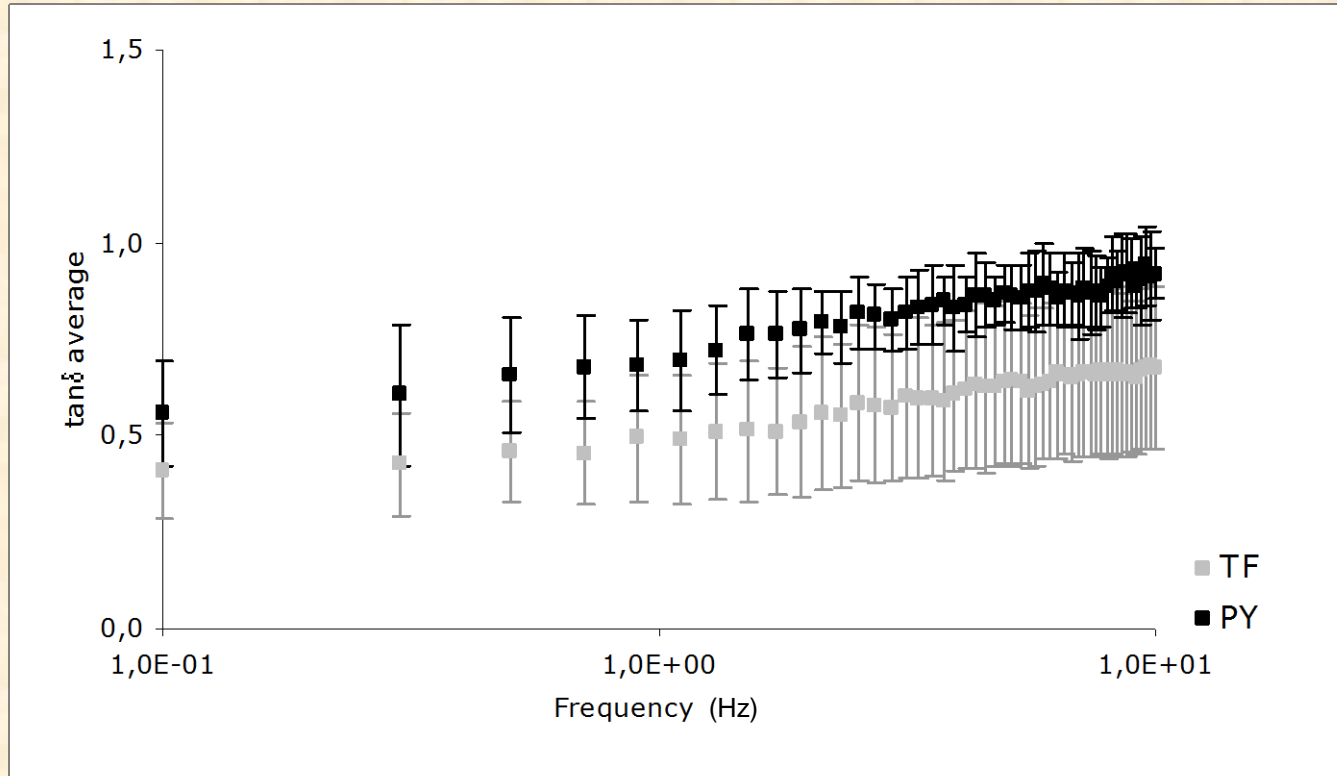
Material and methods

Typical dynamic strain sweep test in “*ovos moles*” samples



linear viscoelastic region

Dynamic behaviour of the TF and PY formulations



Ovos moles produced with pasteurised egg yolk present an higher $\tan \delta$

more “liquid like” behaviour

Results and discussion

Chemical
Determinations

Microstructure
Analysis

**Rheological
Measurements**

Sensorial
Validation



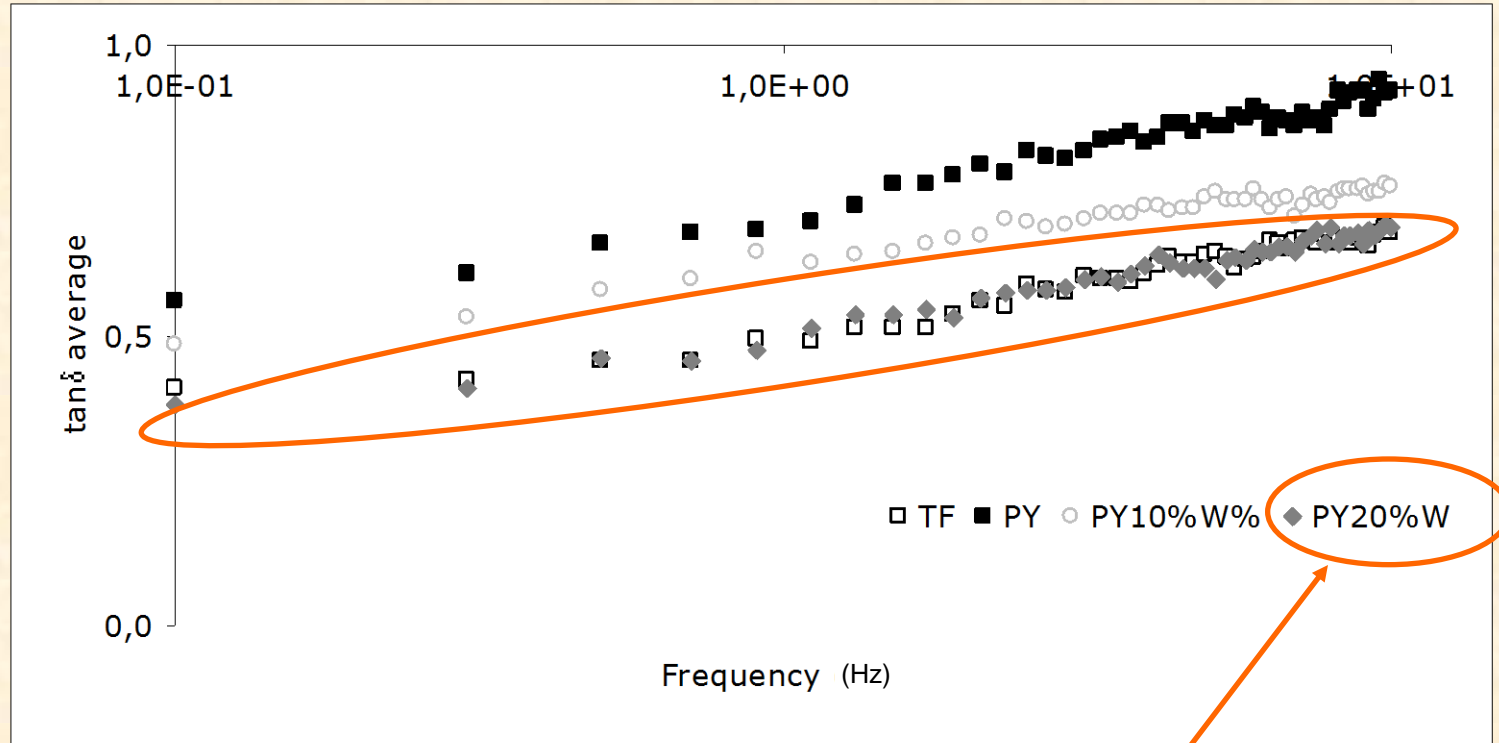
Dynamic behaviour of different *ovos moles* formulations

Chemical
Determinations

Microstructure
Analysis

Rheological
Measurements

Sensorial
Validation



selected formulation

Results and discussion



Chemical Determinations

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Rheological Measurements

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Sensorial Validation

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*Chemical
Determinations*

Selected formulation was tested against:

- ★ Traditional formulation
- ★ A commercial formulation (DEROVO, Pombal)

*Microstructure
Analysis*

*Rheological
Measurements*

A preference/ acceptability test was performed:

- ★ Comparison of the selected, traditional and commercial formulations
- ★ Evaluation of the selected formulation without any kind of associations

**Sensorial
Validation**

Material and methods



*Chemical
Determinations*

★ Panel of 60 non trained judges

*Microstructure
Analysis*

★ Semi-structure scales: score placed between one (lowest) to nine (highest)

*Rheological
Measurements*

★ Samples were coded and presented in white plastic cups

**Sensorial
Validation**

Material and methods



Comparison of selected, traditional and commercial formulations

ANOVA

Variation Source	SS	dof	MSS	F	P value	F critic
Judges	195,090909	65	3,0013986	1,3639831	0,068453	1,4096047
Formulations	93,9393939	2	46,969697	21,345339	9,63E-09	3,0658391
Error	286,060606	130	2,2004662			
Total	575,090909	197				

formulations are significantly different

Chemical
Determinations

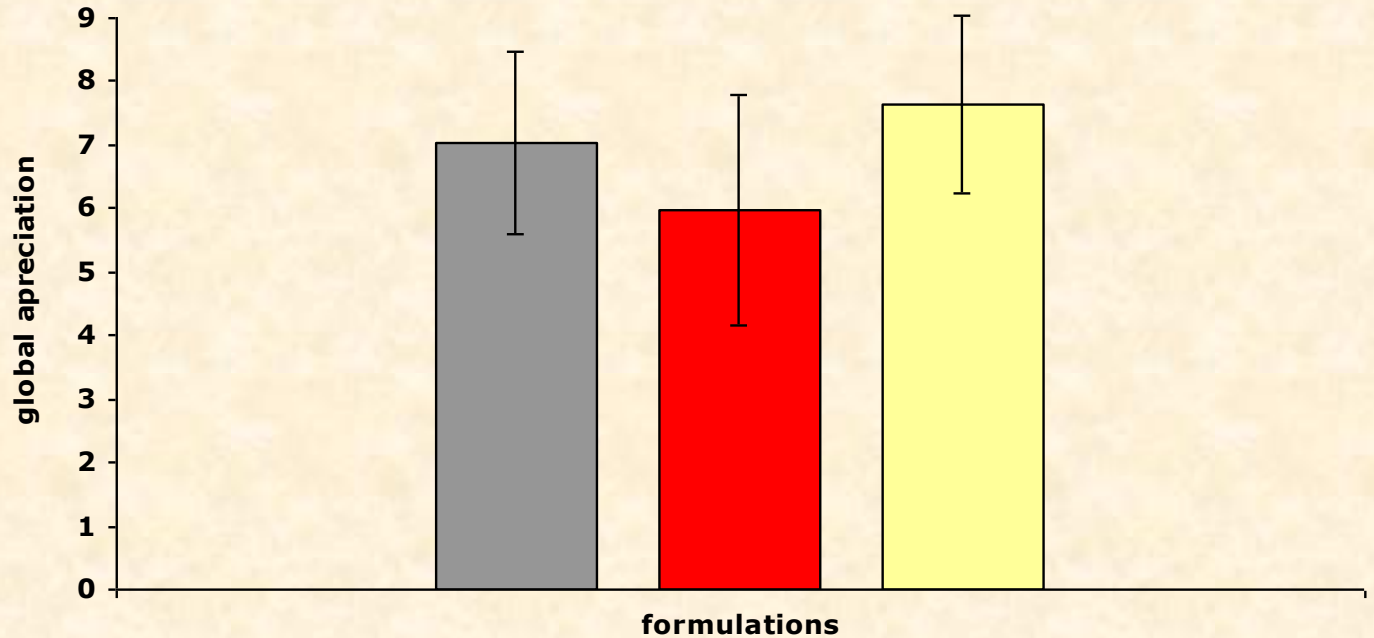
Microstructure
Analysis

Rheological
Measurements

Sensorial
Validation



Comparison of selected, traditional and commercial formulations



- Traditional
- Selected
- Commercial

commercial formulation was given the best classification

Results and discussion

Chemical
Determinations

Microstructure
Analysis

Rheological
Measurements

**Sensorial
Validation**



Chemical
Determinations

Evaluation of the selected formulation without association

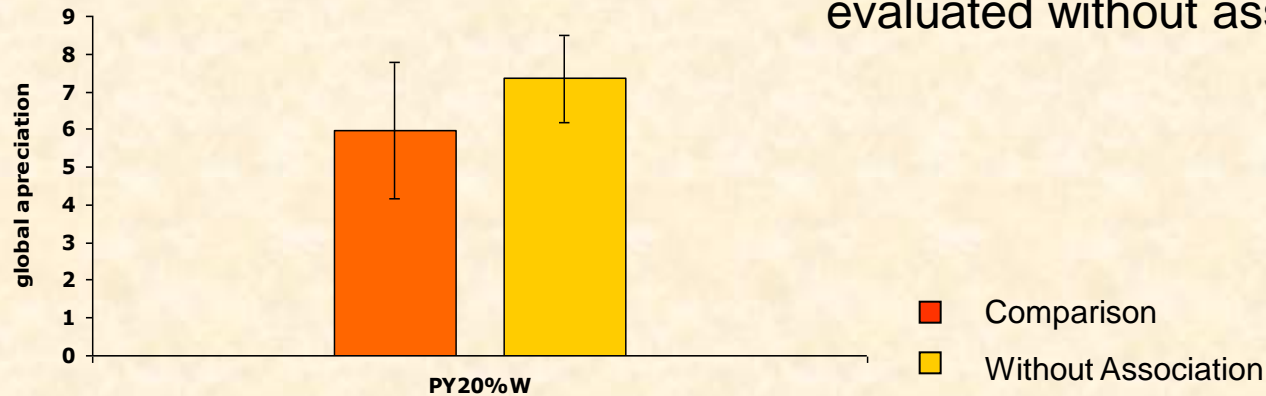
T Student test

$$H_1: \mu_{\text{comparison}} - \mu_{\text{without association}} < 0$$

p value < 0,05 ($1,10815 \times 10^{-6}$)



selected formulation classification
is significantly higher when
evaluated without association



Rheological
Measurements

Sensorial
Validation

T Student test (Excel 2000, Microsoft®, USA)

Results and discussion



Evaluation of the selected formulation without association

against  traditional formulation
commercial formulation

ANOVA

Variation source	SS	dof	MSS	F	P value	F crític
Judges	116,3051	58	2,005260082	1,104814	0,321104	1,437545
Formulations	9,457627	2	4,728813559	2,605378	0,078195	3,074447
Error	210,5424	116	1,815020456			
Total	336,3051	176				

there are no significant differences
between formulations

Chemical
Determinations

Microstructure
Analysis

Rheological
Measurements

Sensorial
Validation

CONCLUSIONS



Properties of traditional *ovos moles* and tested formulations were characterized

A new formulation of *ovos moles* was developed

This formulation is safer and sensorially identical to traditional and commercial formulations

Results shall be validated using shelf-life studies



Thank you for your attention!

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Development of a computational tool to predict the composition of new “sugar free” sweet formulations for traditional Portuguese pastry industry

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